FIG. 1

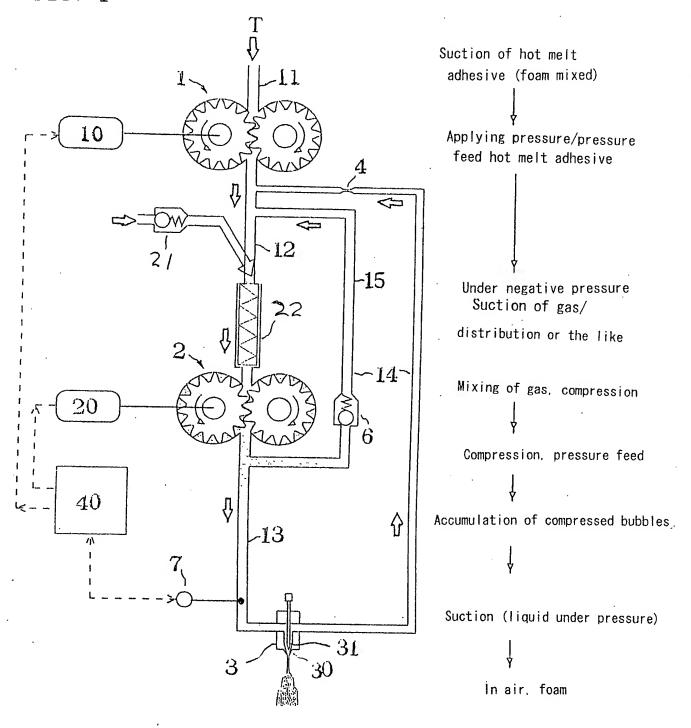


Fig.2

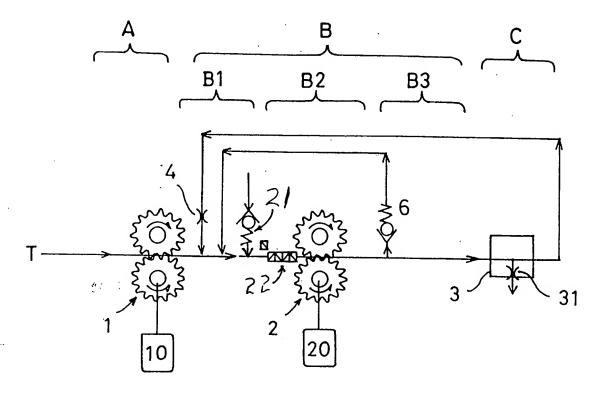


Fig.3

foam	good	bad
condition	single foam P > 00000000000000000000000000000000000	continuos foam
	even foam, fine foam	uneven foam rough foam/ enlarged foam

FIG. 4

